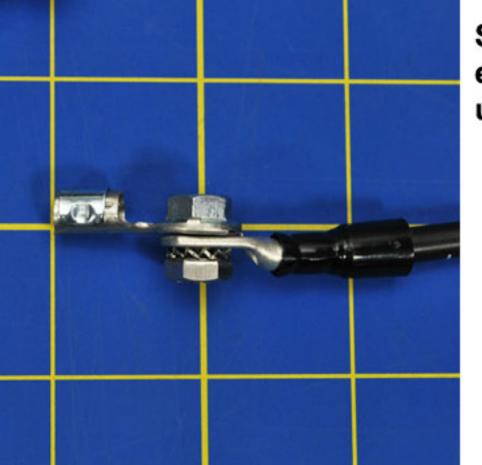


Step #1: Remove adaptor kit parts from bag.



Step #2: Slide lock washer onto bolt and insert through existing cylinder power cable end.



Step #3: Attach power cable end to spark plug style end using bolt



Step #4: Torque down bolt to 3 N/M while holding spark plug adaptor on 90 degree angle from cylinder power cable.



Step #5: Insert new assembly into insulated cover.



STEP # 6: Snap the insulated cover closed.

Now the cylinder end is ready for years of service on new style spark plug type steam cylinders.

You will need to repeat this procedure 2 or 3 times depending on whether your unit is 1-phase or 3-phase