



**Step #1: Remove adaptor kit parts from bag.**



**Step #2: Slide lock washer onto bolt and insert through existing cylinder power cable end.**

**Step #3: Attach power cable end to spark plug style end using bolt**





**Step #4: Torque down bolt to 3 N/M while holding spark plug adaptor on 90 degree angle from cylinder power cable.**

**Step #5: Insert new assembly into insulated cover.**





**STEP # 6: Snap the insulated cover closed.**

**Now the cylinder end is ready for years of service on new style spark plug type steam cylinders.**

**You will need to repeat this procedure 2 or 3 times depending on whether your unit is 1-phase or 3-phase**